

XpressBuild is an ultra-high performance professional 1K primer, with excellent film build and hold up along with an exceptionally quick dry to sand time. It can be used direct to many substrates including bare metal and most plastics and is suitable for water or solvent based topcoats.

## Features and benefits

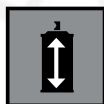
- Excellent anti-sag qualities - no runs and rework
- Very high filling properties - quicker coverage of sanding marks
- Extremely fast dry to sand time - faster throughput of paint jobs
- Excellent adhesion to bare metal and most plastics - reduces the need of other products
- Resistant to panel wipe - no risk of wipe off.

## Physical and chemical

Basis of binder	Acrylic
Colour	Various
Coverage	1m <sup>2</sup>
Temperature resistance to	90 °C
Storage stability	10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
Size	Aerosol cans, maximum nominal volume 500ml
VOC content	625.8 g/l

## Application guide

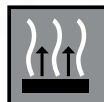
- Clean surface with a suitable degreaser then abrade
- Carry out test spray
- Areas to be sprayed must be free of grease, dust and dry
- For professional use only
- Wear an appropriate respirator



Shake aerosol for at least two minutes, after agitator ball is free



Apply in cross coats from distance of 250mm from object



Allow 2-5mins for flash off between coats



Apply 2-3 medium coats allowing flash off between coats



Infrared for 5-10mins



Dry to sand time 10 mins at 20°C



Sandable with P400-P500 dry



After use, turn aerosol upside down and empty valve

## Suitable substrates (cleaned & abraded)

- Bare steel
- Old paint work
- Aluminium
- Fibreglass
- Many plastics

## Environmentally sound

The products supplied by ProXL are 100% free of heavy metals and the caps and packaging are made of recyclable material.

## Disposal

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed off as special refuse.

This application and technical information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively is the responsibility of the user.



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