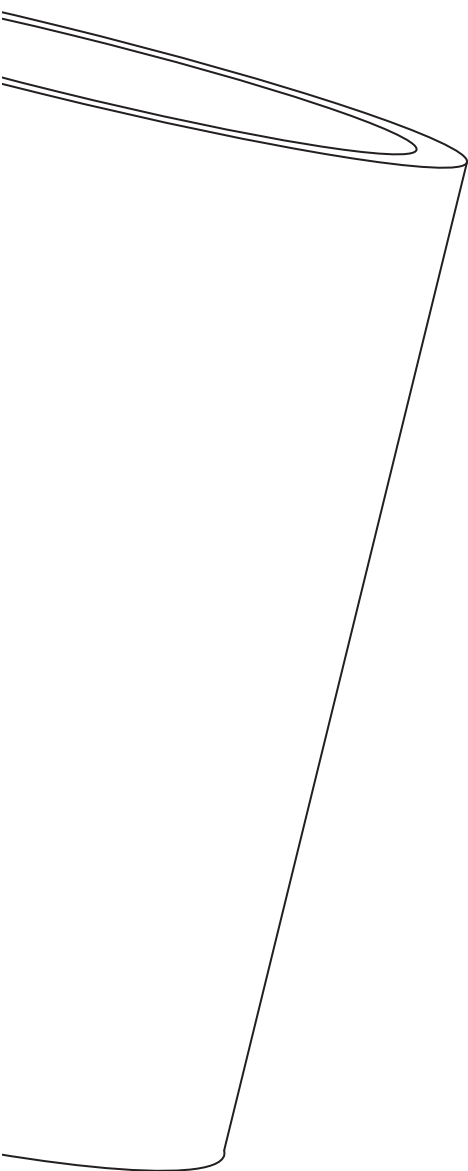


Technical Data Sheet



ULTRAFILL MEDIUM

A superior lightweight multipurpose polyester filler, that is ideal for the medium and fine filler work found in the bodyshop



Technical info


Mixing ratio	Mix 100 parts filler with 3 parts hardener
Maximum fill depth	3-5 millimetres
Flash point	31°C/88°F
Specific gravity	1.10g / cm ³ solid content (no thinner): 84% weight
VOC content	This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/L. The VOC content in ready for use form of this product is 175g/L. 2004/42/11B(b)(250)175
Storage and shelf life	Store in a cool place between +5°C and +25°C (+41°F and +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.








Application Guide

Substrates

- Old sound paintwork
- Bare metal
- Galvanised
- Aluminium
- Polyester
- Wooden surfaces

Surface Preparation

-  Make sure surfaces are abraded with P80-P180, degreased and fully dry before application

-  Always wear protective equipment
-  Mix 100:3 with hardener (do not over-catalyse with too much)
-  Apply filler as necessary to the repair area
-  Allow filler to dry (see below for drying times)
-  Sand with P180-P400
-  Use Generation20 Guidecoat during sanding to identify high and low spots
-  Repeat previous steps until desired result is achieved

Drying times

Working time	4-5 minutes
Infrared dry Lamp distance: <70cm	5-8 minutes
Air dry @ 20°C	20-30 minutes

Notes

- Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork
- Do not apply at temperatures below +5°C (+41°F)
- Dry sanding is always recommended

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