## Technical Data Sheet



# ULTRA FILL PLASTIC

A highly elastic multifunction polyester filler designed for application onto plastic substrates including polypropylene.

Code - UFPG20-125; UFPG20-500





### **Technical Data**

Technical info		
Mixing ratio	Mix 100 parts filler with 3 parts hardener	
Maximum fill depth	1-2 millimetres	
Flash point	31°C/88°F	
Specific gravity	2.1g / cm3 solid content (no thinner): 88.6% weight	
VOC content	This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/l. The VOC content in ready for use form of this product is <250g/l. 2004/42/11B(b)(250)175	
Storage and shelf life	Store in a cool place between +5°C and +25°C (+41°F and +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.	

Aluminium

Polyester

#### **Substrates**

All plastic substrates as well as the following substrates:

- Polypropylene
- Steel
- Galvanised steel

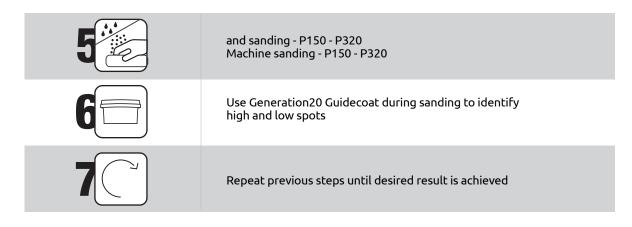
**Application Guide** 

#### Surface Preparation

Make sure surfaces are abraded are suitably degreased and fully dry before application

	Always wear protective equipment
2	Mix 100:3 with hardener
3	Apply filler as necessary to the repair area. Working time 3 - 5 minutes
4	Allow filler to dry 20 - 30 minutes

### **Application Guide cont.**



- Do not apply over wash primers and 1k Acrylic products
- Do not apply at temperatures below +15°C (+41°F)
- Dry sanding is always recommended

Drying times		
Working time	3-5 minutes	
Air dry @ 20°C	20-30 minutes	

#### Shelf life & Storage

Store in a cool place between +5°C and +15°C (+41°F and +77°F) and use within 9 months for best results. Guaranteed shelf life of 18 months in unused original containers.

#### DISCLAIMER OF LIABILITY

The information contained in this Technical Data Sheet is correct to the best of Alpha Coatings Limited trading as Capella Solutions Group's ("Capella") knowledge, however, you must satisfy yourselves that the Goods are suitable for your needs by way of your independent testing or other processes. Capella makes no warranty, representation, or guarantee regarding the information contained in the Technical Data Sheet or the suitability of its products and services for any particular purpose, nor does Capella assume liability arising out of the application or use of the Goods other than any liability which cannot be limited by law including but not limited to liability for:(a) death or personal injury caused by negligence;(b) fraud or fraudulent misrepresentation; and (c) breach of the terms implied by section 12 of the Sales of Goods Act 1979, in such circumstances Capella's total liability shall not exceed the coods. Capella's total liability incontract, tort, negligence, breach of statutory duty, or otherwise. It is the Customer's responsibility to ensure that the guidance on the Technical Data Sheet is followed.