

# Technical Data Sheet

PROPELLING EXCELLENCE  
**PROXL**<sup>®</sup>



## ULTRAFILL PLASTIC

A highly elastic multifunction polyester filler designed for application onto plastic substrates including polypropylene.

Code - UFG20-125; UFG20-500



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## Technical Data

### Technical info

Mixing ratio	Mix 100 parts filler with 3 parts hardener
Maximum fill depth	1-2 millimetres
Flash point	31°C/88°F
Specific gravity	2.1g / cm <sup>3</sup> solid content (no thinner): 88.6% weight
VOC content	This is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 250g/l. The VOC content in ready for use form of this product is <250g/l. 2004/42/11B(b)(250)175
Storage and shelf life	Store in a cool place between +5°C and +25°C (+41°F and +77°F) and use within 12 months for best results. Guaranteed shelf life of 18 months in unused original containers.

## Substrates


All plastic substrates as well as the following substrates:




- Polypropylene
- Steel
- Galvanised steel
- Aluminium
- Polyester

## Application Guide

### Surface Preparation

Make sure surfaces are abraded are suitably degreased and fully dry before application

	Always wear protective equipment
	Mix 100:3 with hardener
	Apply filler as necessary to the repair area. Working time 3 - 5 minutes
	Allow filler to dry 20 - 30 minutes

	and sanding - P150 - P320 Machine sanding - P150 - P320
	Use Generation20 Guidecoat during sanding to identify high and low spots
	Repeat previous steps until desired result is achieved

- Do not apply over wash primers and 1k Acrylic products
- Do not apply at temperatures below +15°C (+41°F)
- Dry sanding is always recommended

### Drying times

Working time	3-5 minutes
Air dry @ 20°C	20-30 minutes

### Shelf life & Storage

Store in a cool place between +5°C and +15°C (+41°F and +77°F) and use within 9 months for best results. Guaranteed shelf life of 18 months in unused original containers.

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